



evropský  
sociální  
fond v ČR



EVROPSKÁ UNIE



MINISTERSTVO ŠKOLSTVÍ,  
MLÁDEŽE A TĚLOVÝCHOVY



OP Vzdělávání  
pro konkurenceschopnost

Mendelova  
univerzita  
v Brně



INVESTICE DO ROZVOJE VZDĚLÁVÁNÍ



## Inovace studijních programů AF a ZF MENDELU směřující k vytvoření mezioborové integrace CZ.1.07/2.2.00/28.0302

Tato prezentace je spolufinancovaná z Evropského sociálního fondu a státního rozpočtu České republiky

Training and Pruning of Fruit Trees  
Fruit-growing - Seminar  
Stanislav Boček, Assistant Professor  
Faculty of Horticulture  
MENDELU

### Objectives of training

Properly form the tree and structure the scaffold branches

Support early onset of productiveness

Control size and shape of the crown within desired parameters  
(depends on spacing and type of cultivation)

Secure optimum amount of light and air for all parts of the tree  
crown

Maintain physiological balance between growth and  
productiveness

Stabilize annual yield of high-quality fruits

Improve health condition and prolong tree life

## Types of Pruning Cuts

- Heading cut
- Bench cut
- Thinning cut
- Drop-crotching cut



correct wrong wrong



Thinning cut



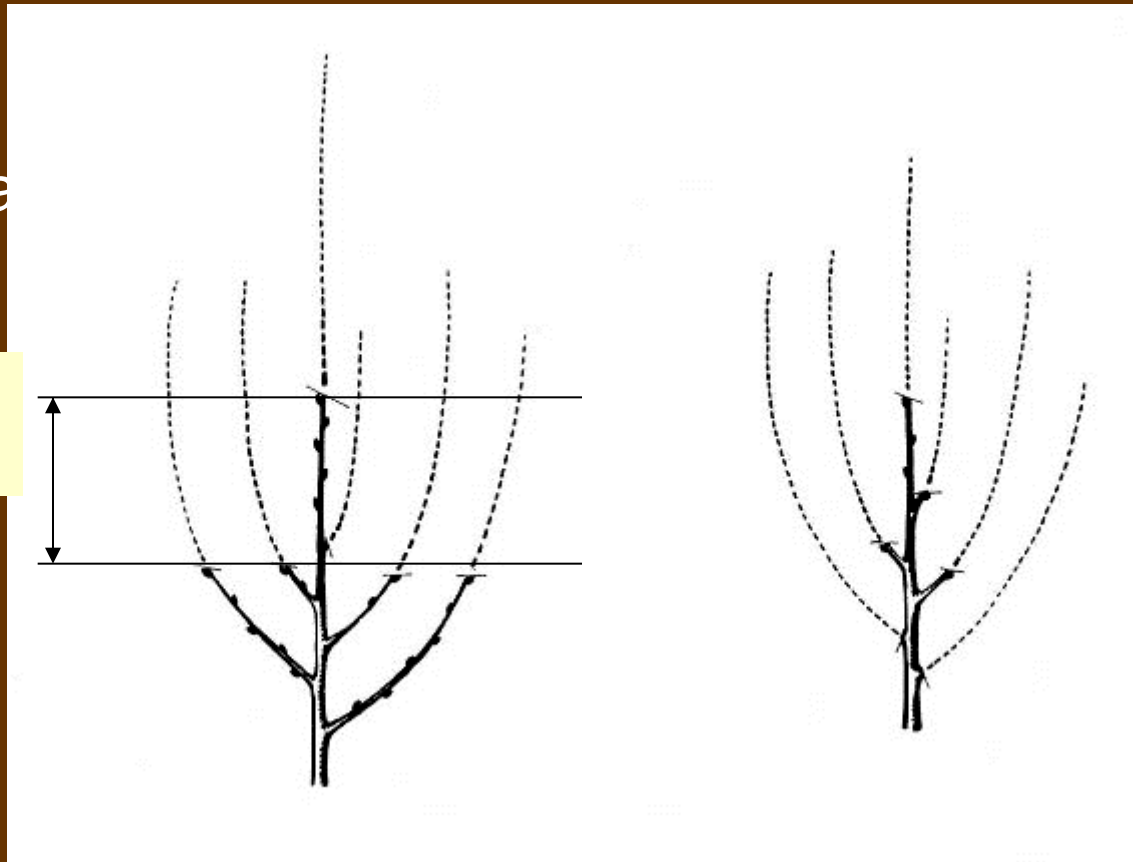
Drop crotching cut

## Training: After planting (first year)

- Necessary for development of vigorous limbs
- Supports successful rooting of the plantings
- Heading cut at the outward facing bud

Autumn plant

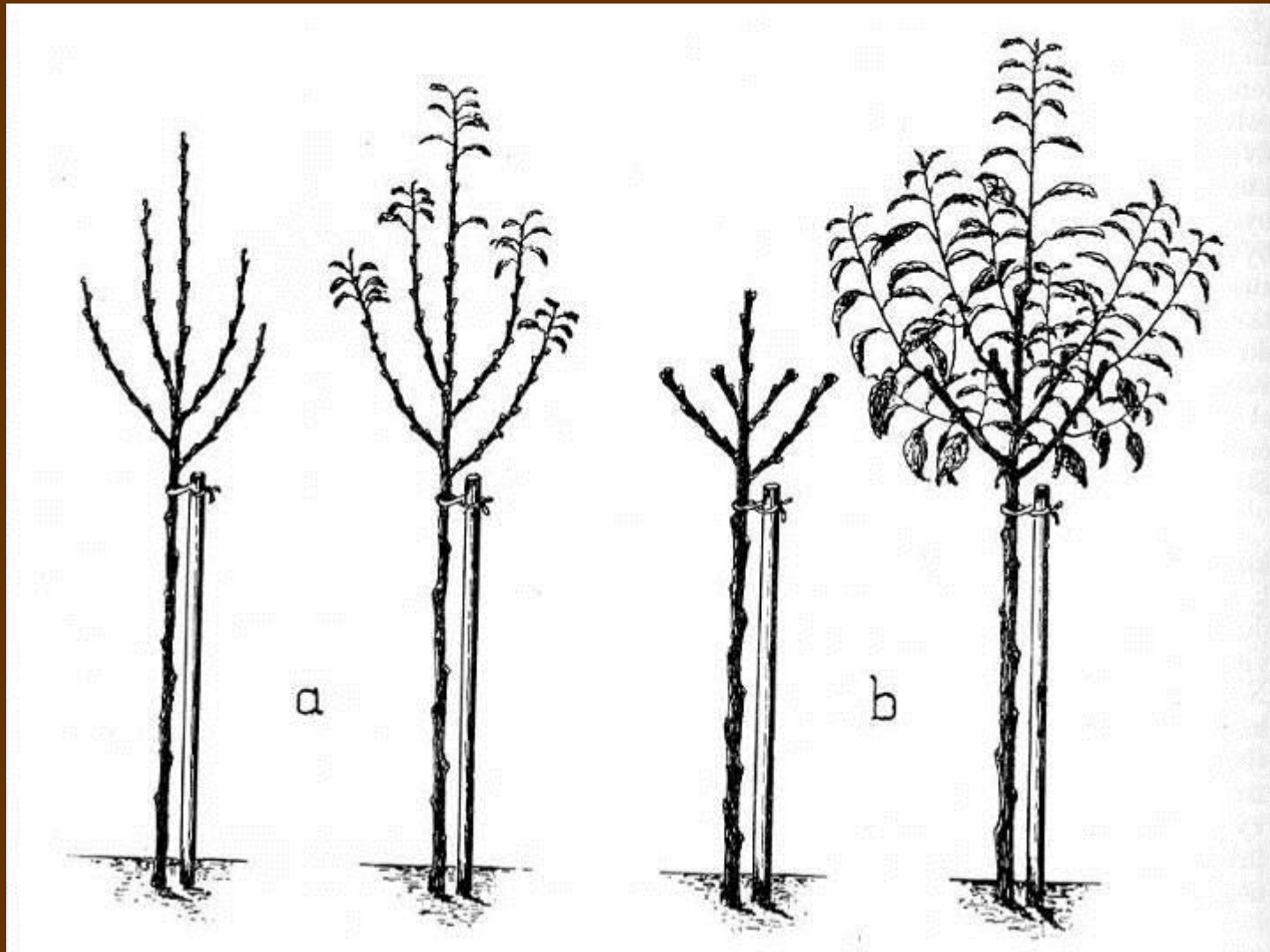
10-20 cm



Spring planting

2/3 of shoots are cut off – shoots are reduced to 2-3 buds

# Impact of reduction on branching



No reduction

Reduction

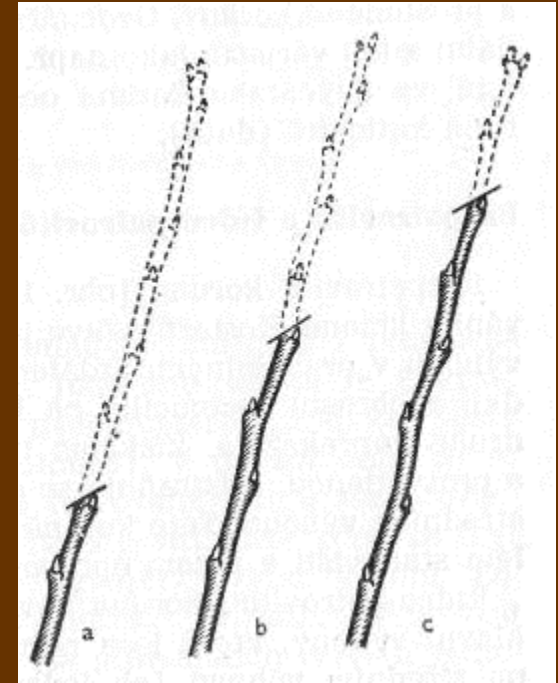
Cuts: Length of remaining limbs

- Training

Short cut: More than half is cut off – promotes branching and growth

Medium cut: Half is cut off - Branching without significant renewal of the tree

Long cut: Less than half of the limbs is cut off – Central and basal parts of the shoots remain without branching



# How to enhance branching

## Cuts above the buds

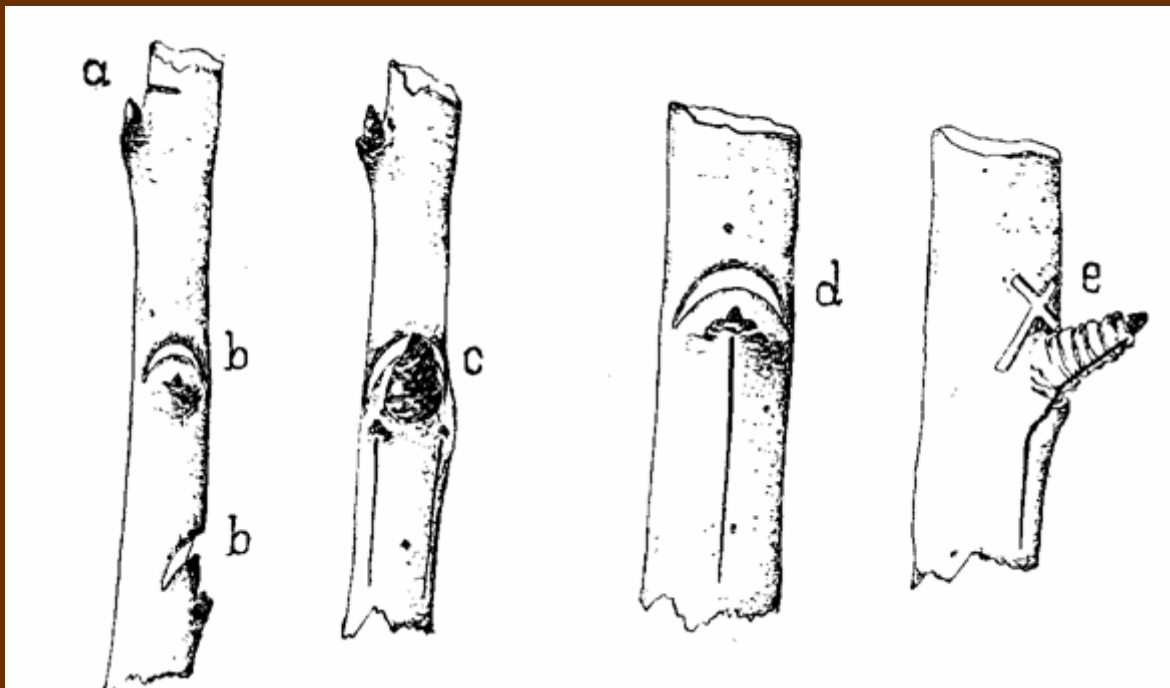
Objective:

Promote vegetative growth

Promote breaking of buds along the whole annual shoot

Invigorate shoot growth

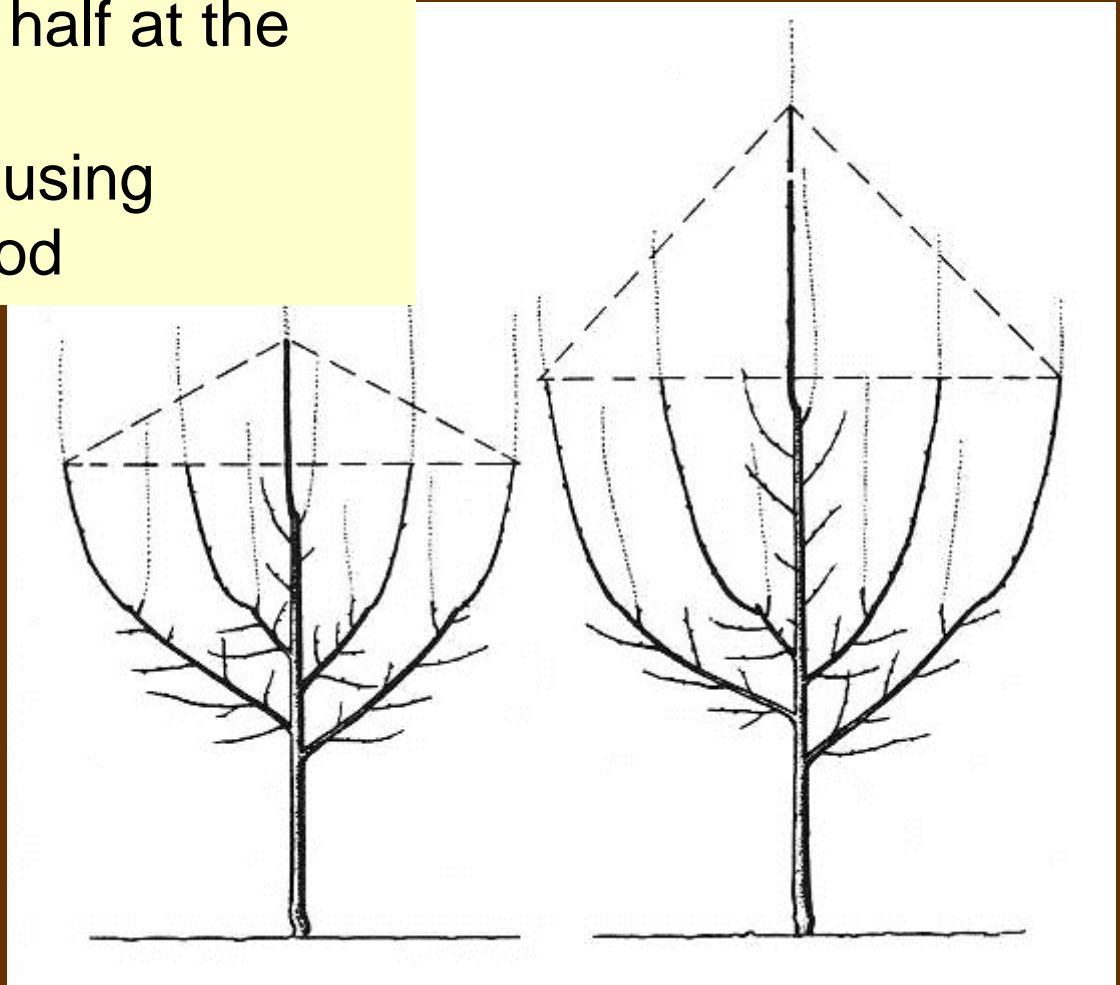
Timing: Early spring





# Training cuts: Second year

- Removal of competing shoots
- Reduction of shoots by half at the outward facing bud
- Pruning of the terminal using alternating pruning method

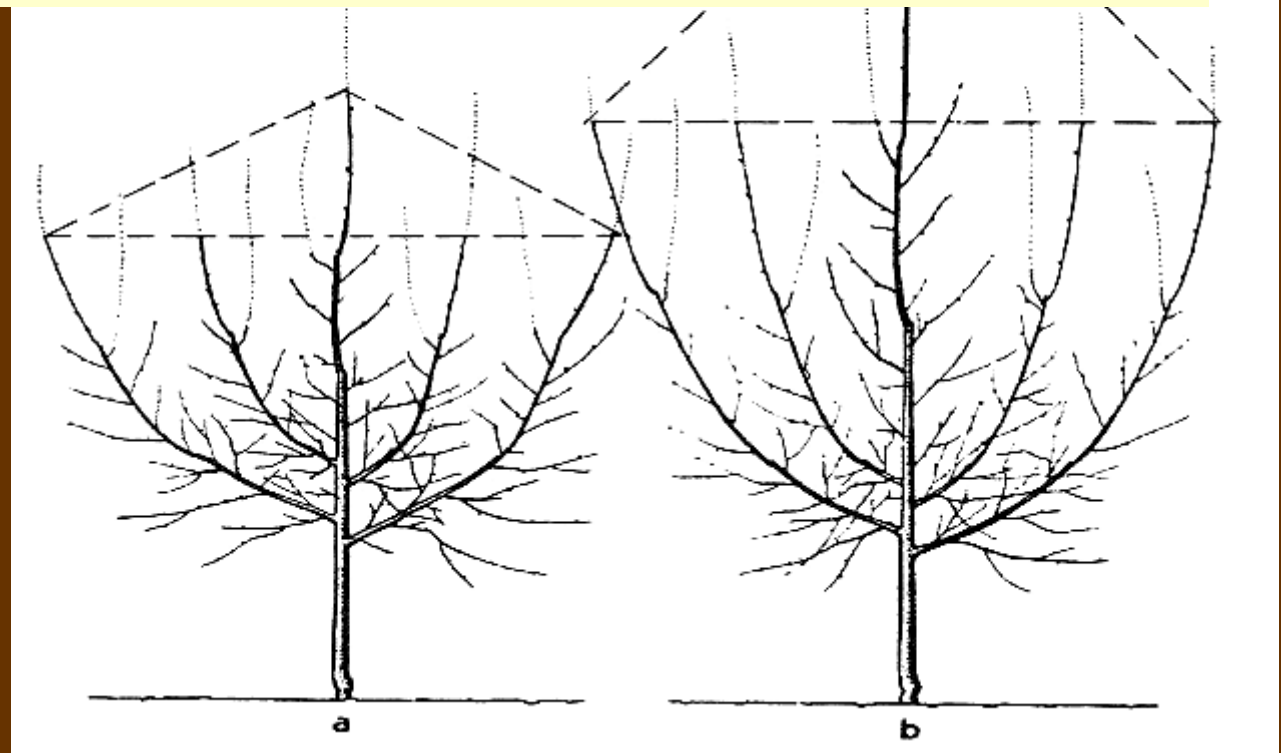


Apple tree

pear tree

# Training cuts: Third year

- Removal of competing shoots
- Reduction of one third of shoots
- Pruning of the terminal using alternating pruning method
- Potential development of upper parts of the tree

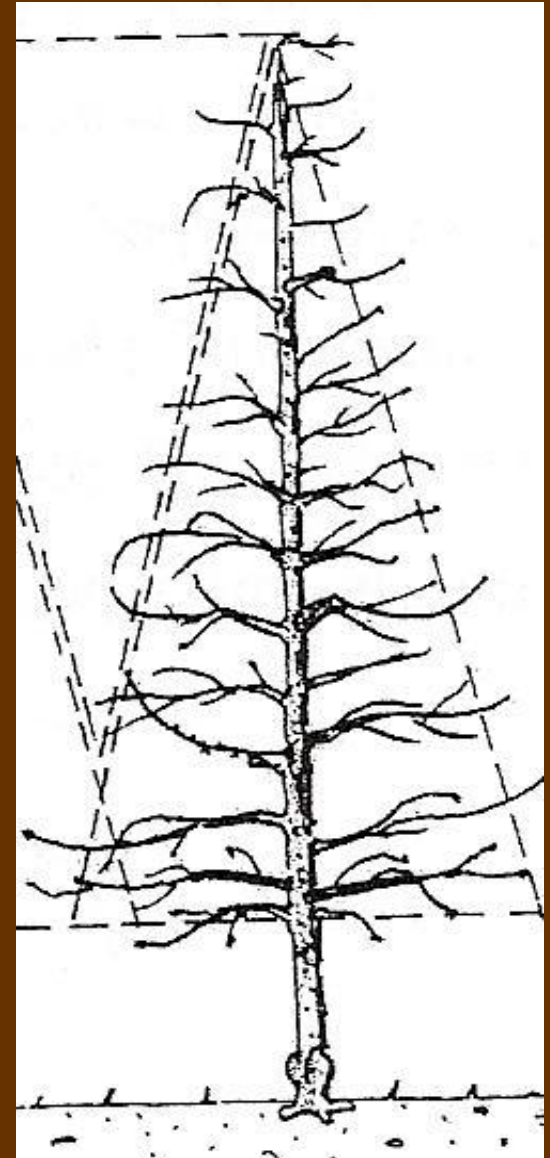


Apple tree

pear tree

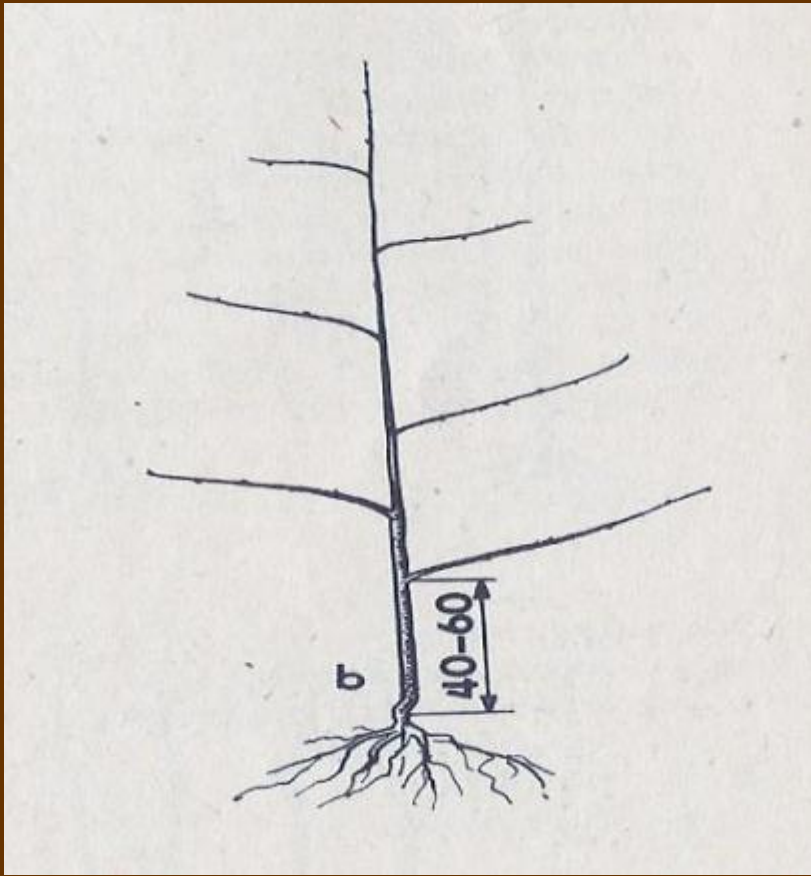
# VERY DWARFING (“slender spindle”)

- Intensive fruit production
- Small size, high density plantings
- Weakly growing rootstock (M9), supports necessary
- Early and high yield of excellent fruits
- Low costs for manual labour, high profit
- Pyramidal tree crown
- Better utilization of light in the orchard



# Nursery products

Very suitable



Less suitable



Two-year old whip: knip-boom tree

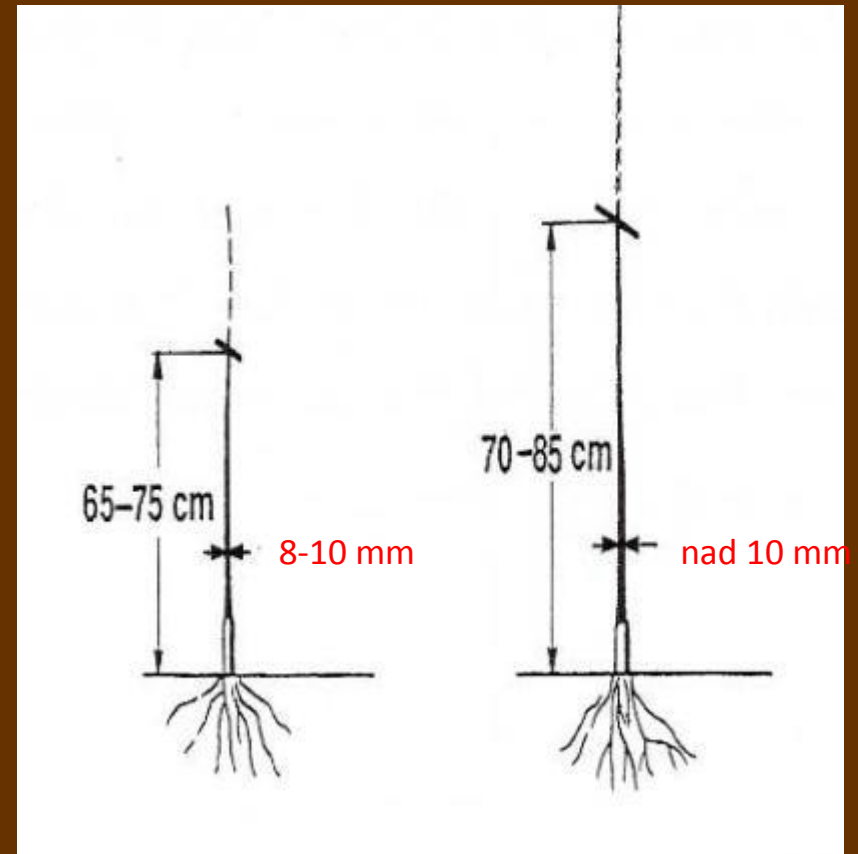
Conventional nursery product with a

# Cultivation of very dwarfing trees

First year

A. One-year old unbranched grafted plant

Cut to 65-85 cm (depends on tree vigour)



## B. Plantings with enough shoots

Remove any growths on the stem to 50-60 cm height

Lower parts: 3-5 shoots

Reduce shoots longer than 50 cm

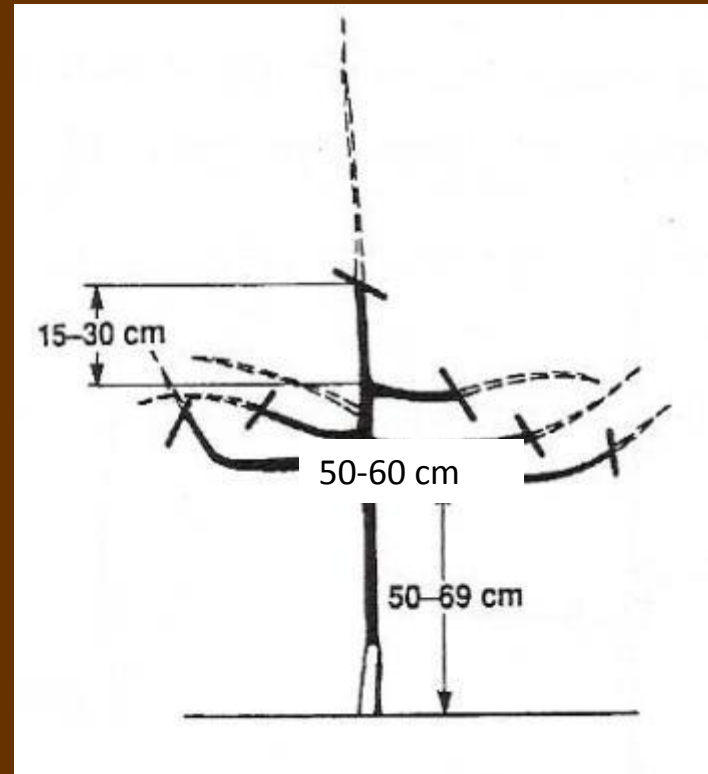
Upper shoots must be reduced more (pyramidal shape)

Do not reduce shoots shorter than 30 cm

Reduce terminal shoot:

a) Larger than 10 mm in diameter: 30 cm above the last branch

b) Smaller than 10 mm in diameter: 15 cm above the last branch



## Second year

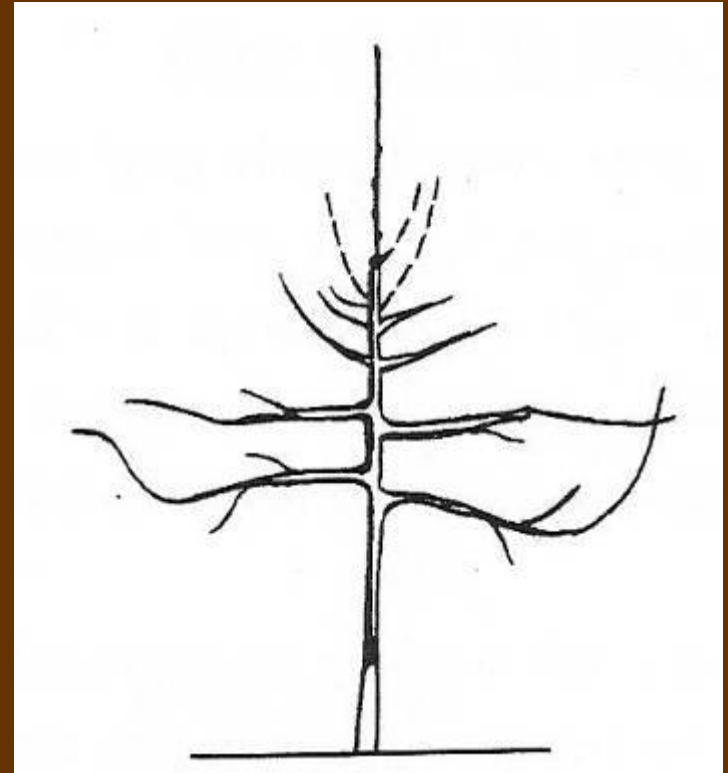
annual shoots growing below the point of cutting are the most vigorous growths thanks to the removal of the terminal  
Lower-growing annual shoots are weaker and less robust in the horizontal direction

15 cm long shoots: Thinning out of young vigorous top shoots

Competing annual shoots:

Remove or perform bench cut if shoots are 10-15 cm long

Development of short annual shoots which will form fruit-bearing wood



If shoots are longer than 50 cm -bend (spreading, weights, etc.)





Third and fourth year

Reduction of the terminal and bending of vigorous side annual shoots, removal of competing annual shoots

Important: Pay special attention to the terminal and upper layers of the crown – Control balance between upper and lower parts of the crown

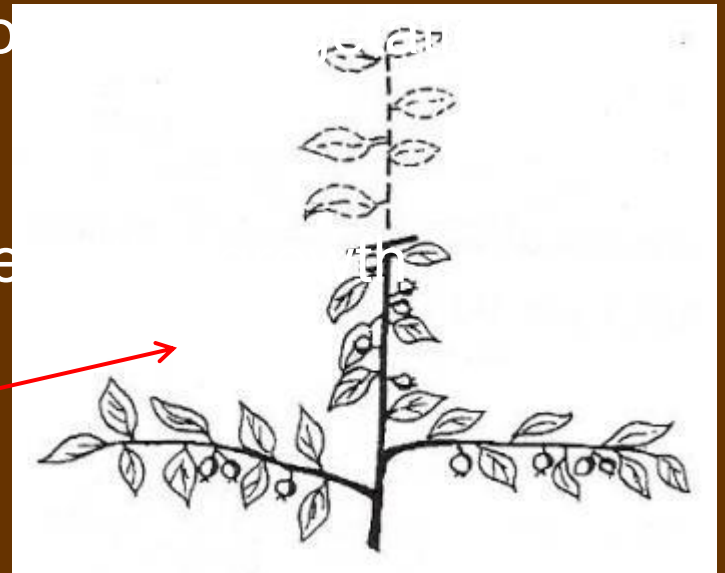
a) Weak or short terminal (5 mm thick or max. 30 cm long)

Reduced by half in the spring before or after blossoming

Invigorates the growth

b) Vigorous terminal

Reduced after blossom loss → Weaker



Alternative solution:

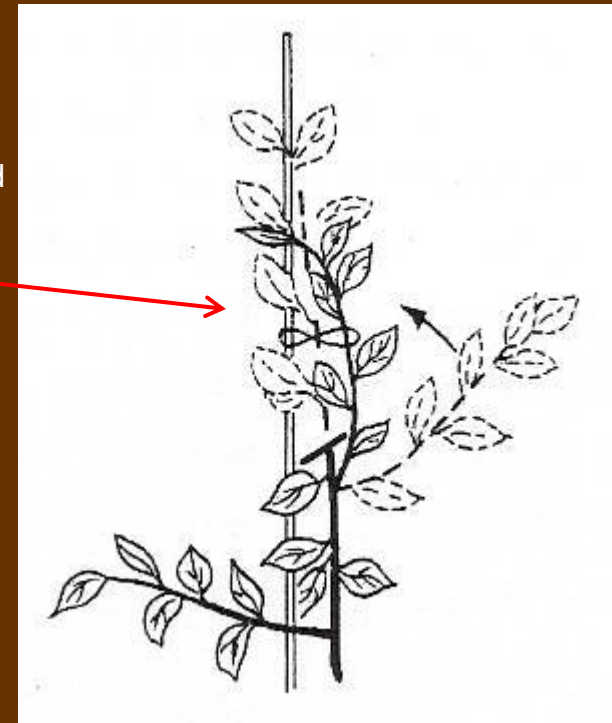
Remove the terminal

After the blossom loss, bend the highest positioned annual shoot like a bow upward

This annual shoot will take over the role of the terminal as a central leader

Suppresses growth of upper parts of the crown

Invigorates growth and productiveness of lower parts of the crown



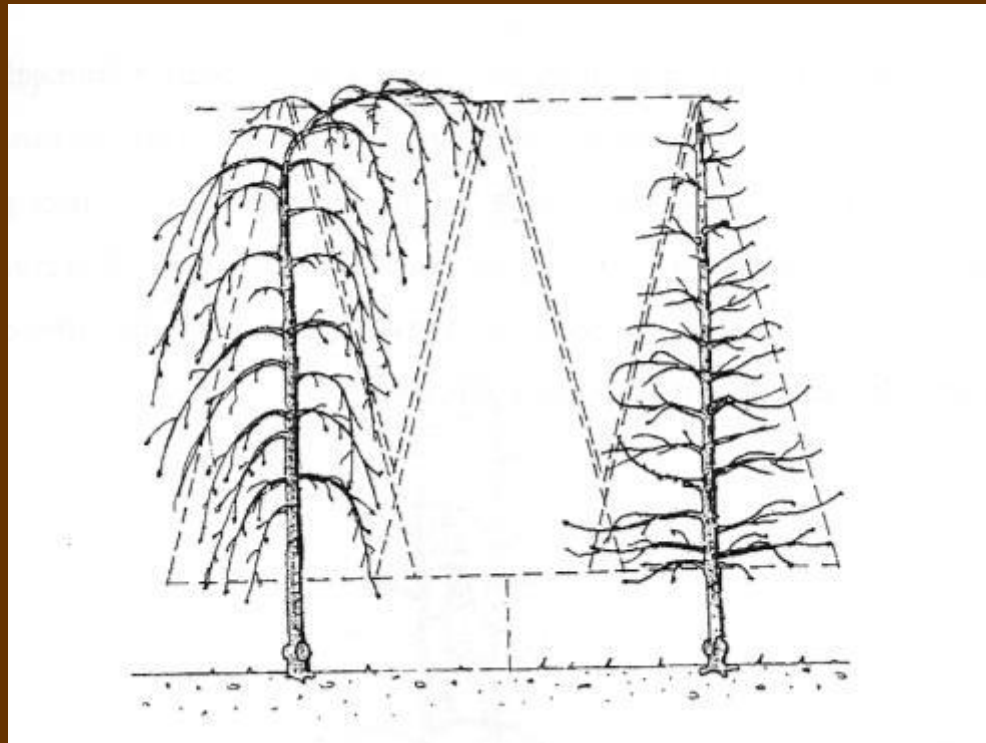
- Do not reduce one-year old shoots in the upper parts of the crown starting the second year of the tree growth; this would cause development of undesired strong shoots – cut these shoots when they are 2 years old, and already developed flower buds

# SOLAX

Author: Dr. Lespinass, France

“Sun axis”: Cultivated apple tree shape

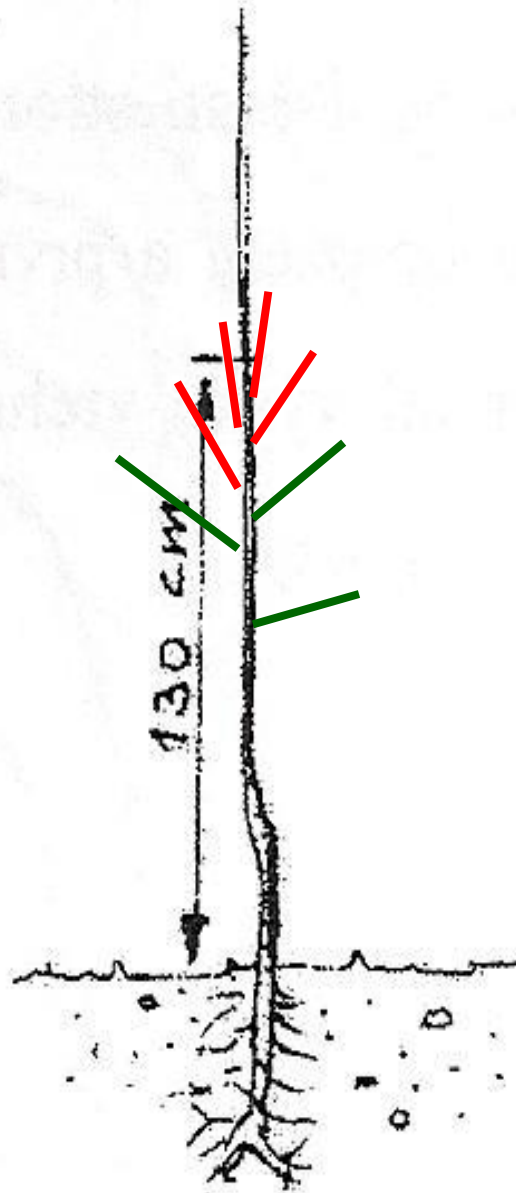
Weak-growing rootstock (M9), support, 2.5-3.5 m tree height, 80-100 t/ha yield



solax

slender spindle

# SOLAX



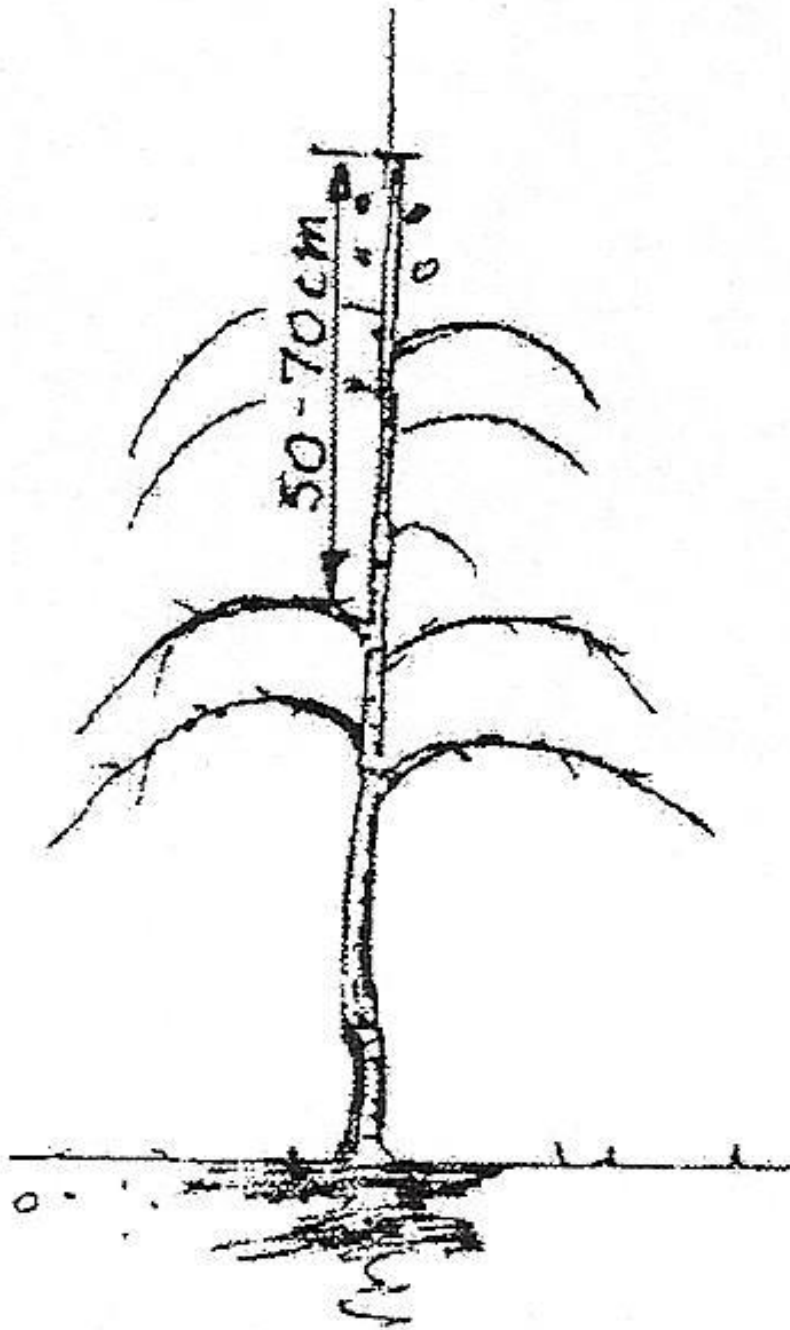
First year

Plant a one-year old whip (i.e. unbranched tree) with min. 1.3 m height

Reduce to 1.3 m

Terminal bud breaks below the cut – let it grow, and remove 4-5 buds breaking below the terminal one

Lower shoots grow in an obtuse angle and do not compete with the terminal



### Second year

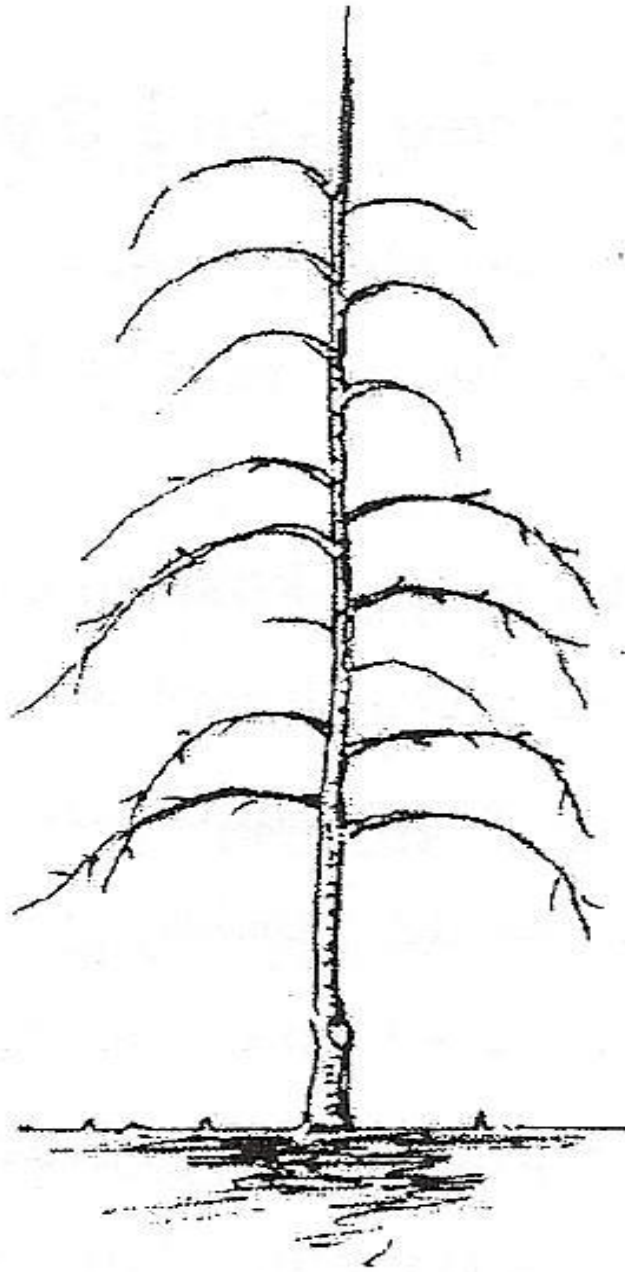
Lower branches develop blossoms and form 4-8 fruits

Branch start to bend due to the fruit weight

4-8 new annual shoots growing in an obtuse angle develop on the upper part of the terminal leader

Tie the tree to a support

Short fruiting wood (cluster base) develops where the fruit was



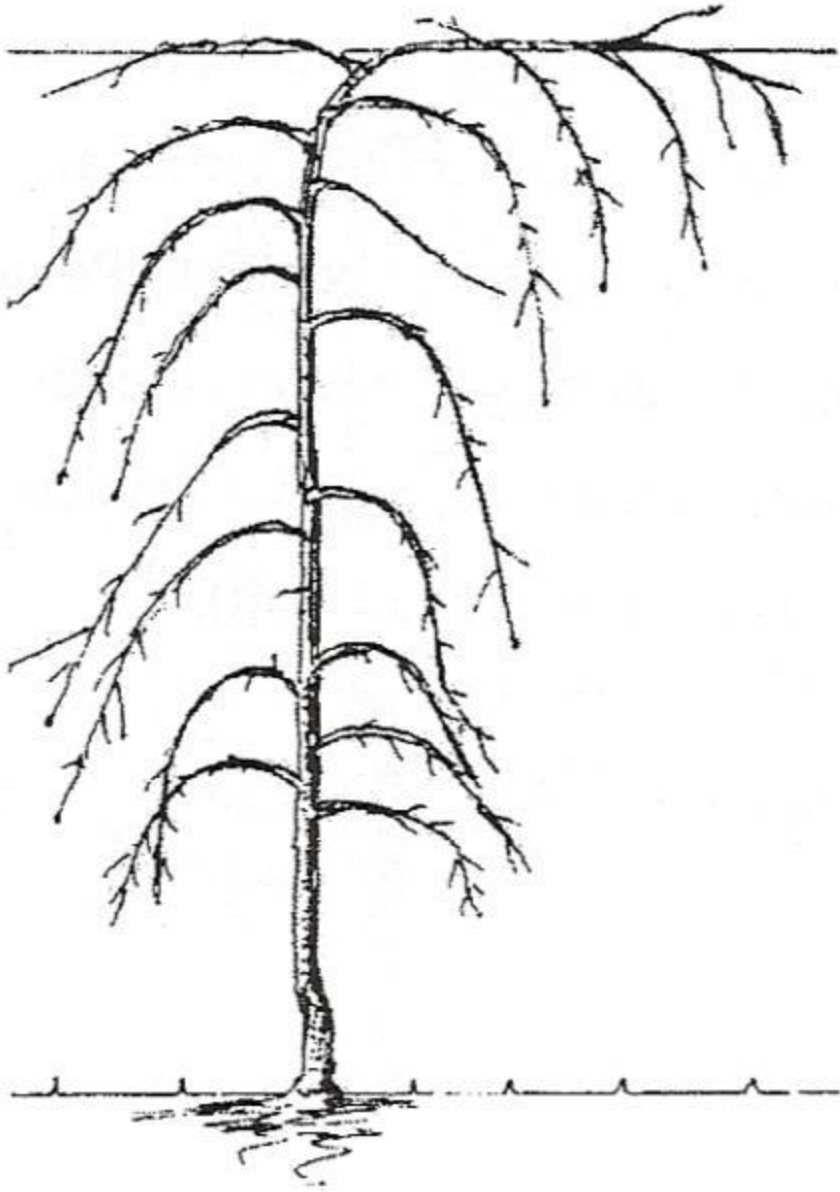
Third year

Terminal is reduced, if necessary

4-5 buds below terminal bud are removed

Branches bend under the weight of fruits

Terminal higher than top wire is bent in a horizontal direction in August



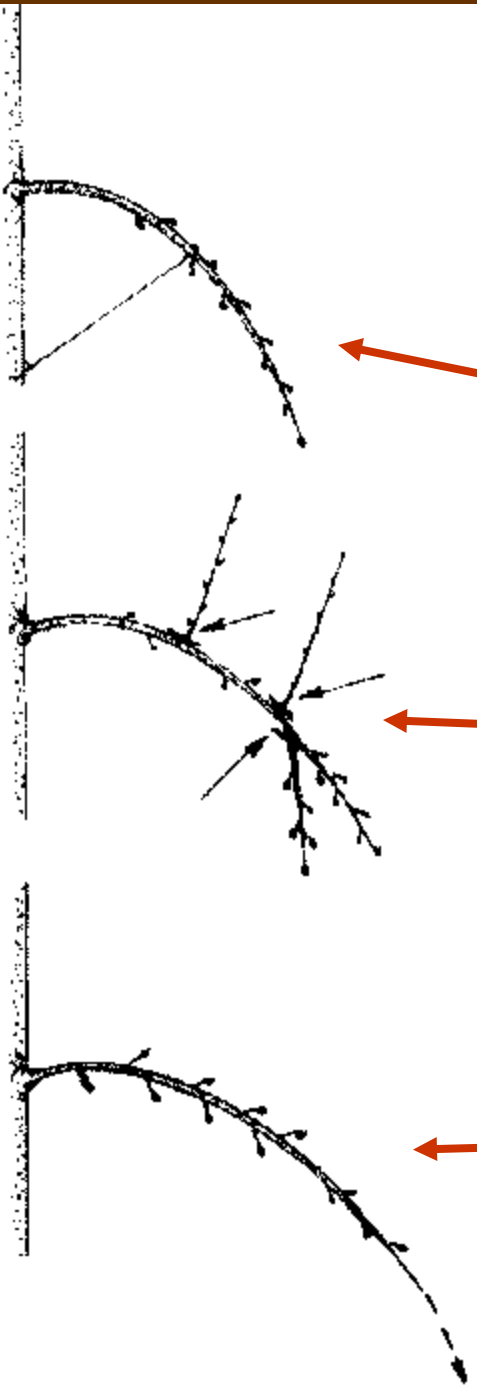
Fourth year and succeeding years

Low branches are removed

Terminal is bent and grows in the direction of the rows

Fruiting branches are renewed and high density fruiting branches are pruned

Perpendicularly growing, thickened branches may be thinned



### FRUITING BRANCH CUT

One-year old shoot is bent or bends under its own weight

Water sprouts and high density shoots are removed (thinning cut)

Main axis of the fruiting branch starts to develop short growths



## Maintenance pruning

Aspects to consider:

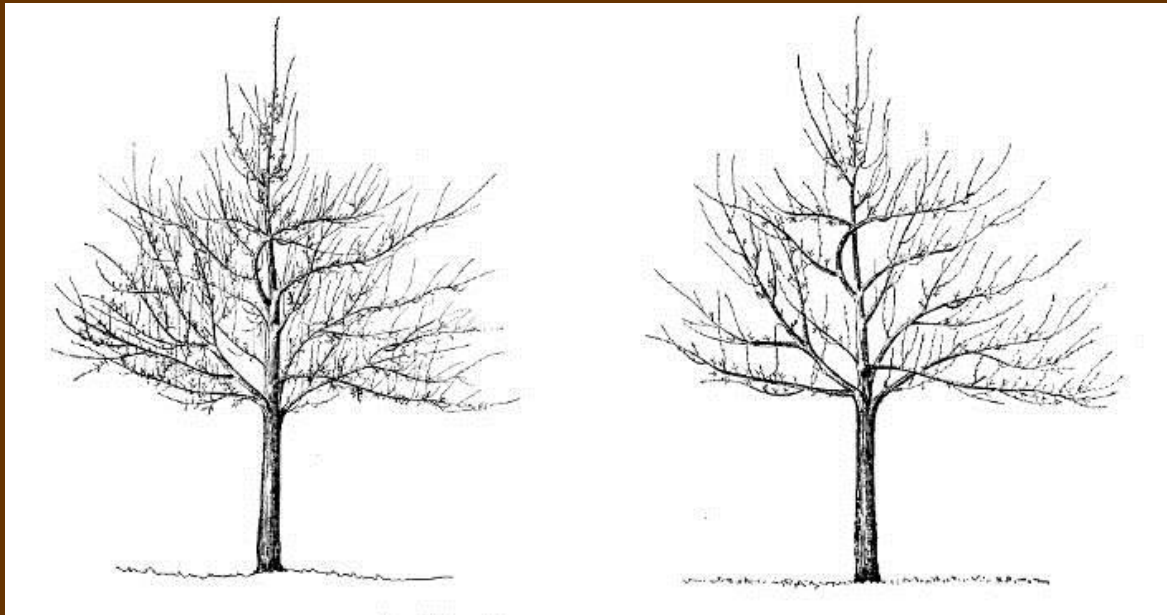
- Shape of the tree (trunk shape, dwarfing tree, very dwarfing tree)
- species and variety (various types of growth patterns and productiveness)
- Aging
- Quality of previous training

Individual approach is a must

Guidelines for maintenance pruning:

More light penetration Remove poorly growing (and high density) parts

Removed diseased and damaged branches and shoots



### Renewal pruning

- Prolongs growth and productiveness
- Prolongs tree life by roughly 30 %
- Major branch reduction (even renewal of a crown)

### Classification according to extent of renewal

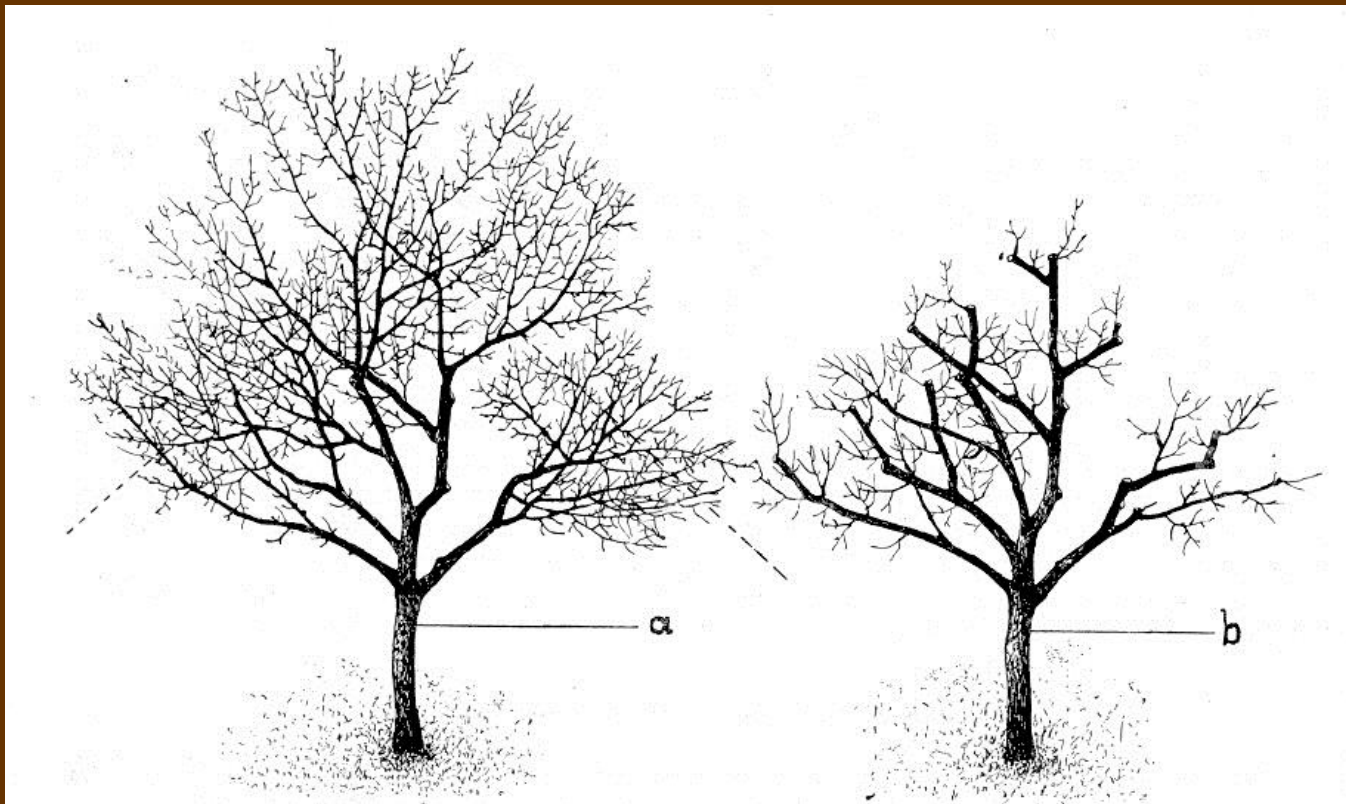
1. Mild renewal: 2- to 3-year old wood
2. Medium renewal: 4- to 6-year old wood
3. Major renewal: Even older wood, scaffold branches may also be reduced

Mild renewal: 2- to 3-year old wood  
Reduce or fully remove overmature and less vigorous parts



### Major renewal

- More than 6-year old woods
- Scaffold branches may also be reduced



### Season-dependent pruning

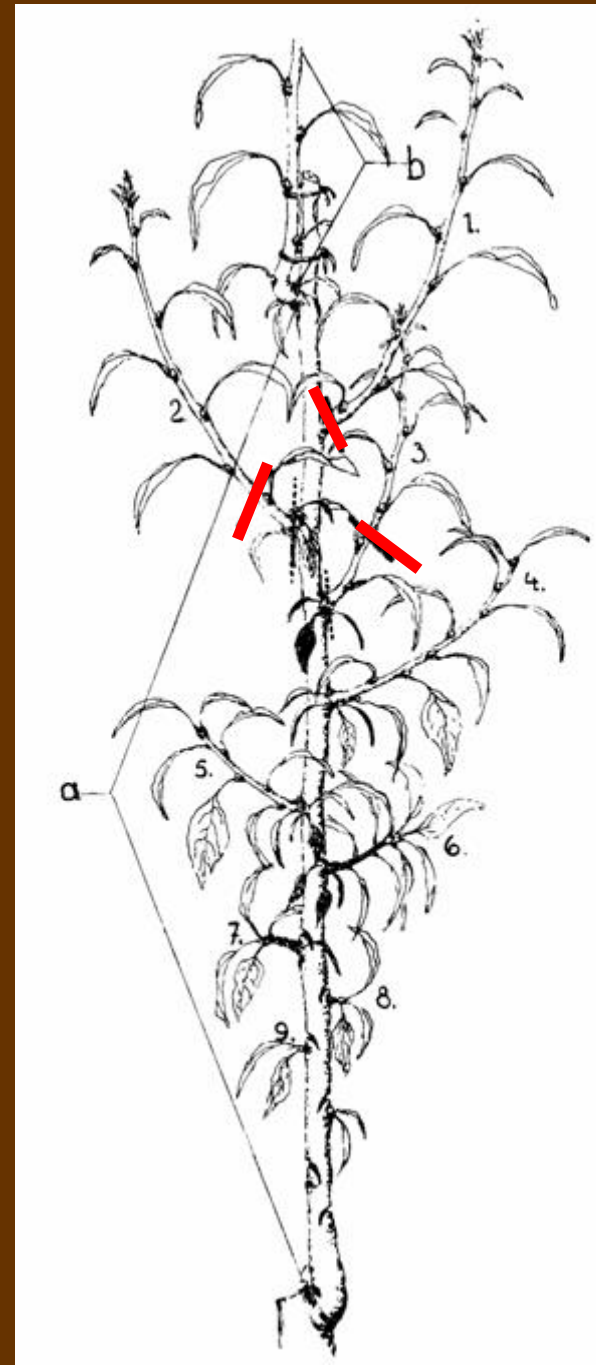
-Dormant (winter) pruning: During dormancy season (winter, early spring) – in general: Promotes vegetative growth, controls productiveness – shaping of the crown

-Summer pruning: During vegetation period - in general: Suppression of vegetative growth – Reduction of annual shoots – Promotion of development of fruiting growth – More light penetration for the crown – Better ripening of the fruits

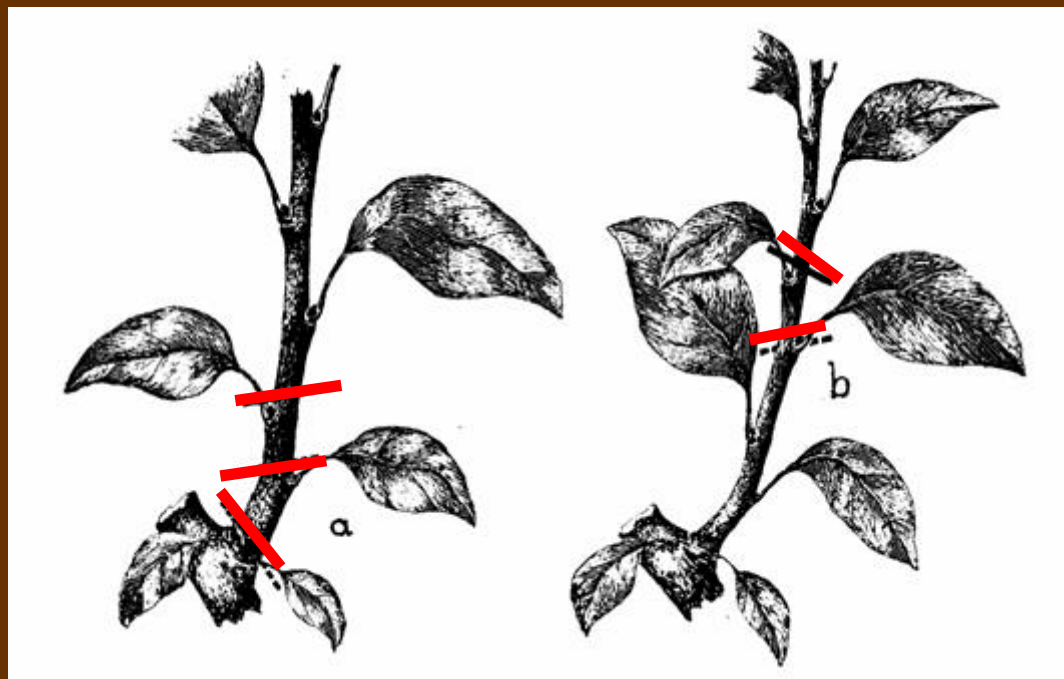
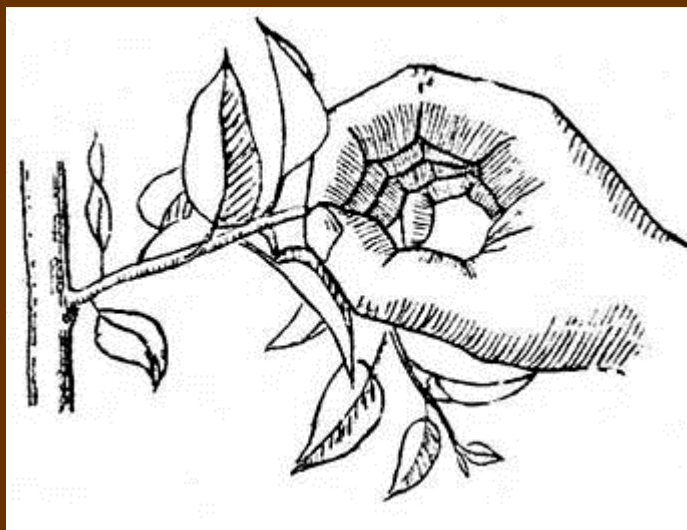
## Development of fruiting shoots

### Summer pruning and topping

- Weak annual shoots – Development is finished (spontaneous change into cluster bases)
- Vigorous growth – topping (promotes development of flower buds)



Topping: 15-20 cm long – width of the annual shoot (thinning cut,  
1-2 leaves, 3-4 leaves)



Short – Lorette style pruning Long – Gaucher style pruning



Pomaceous fruits: 4-5-shoot crown - renewal 100-120° angle (apple tree),  
75-80° (pear tree) - basic dormant pruning (winter, early spring) –  
additional summer pruning (for better light penetration)



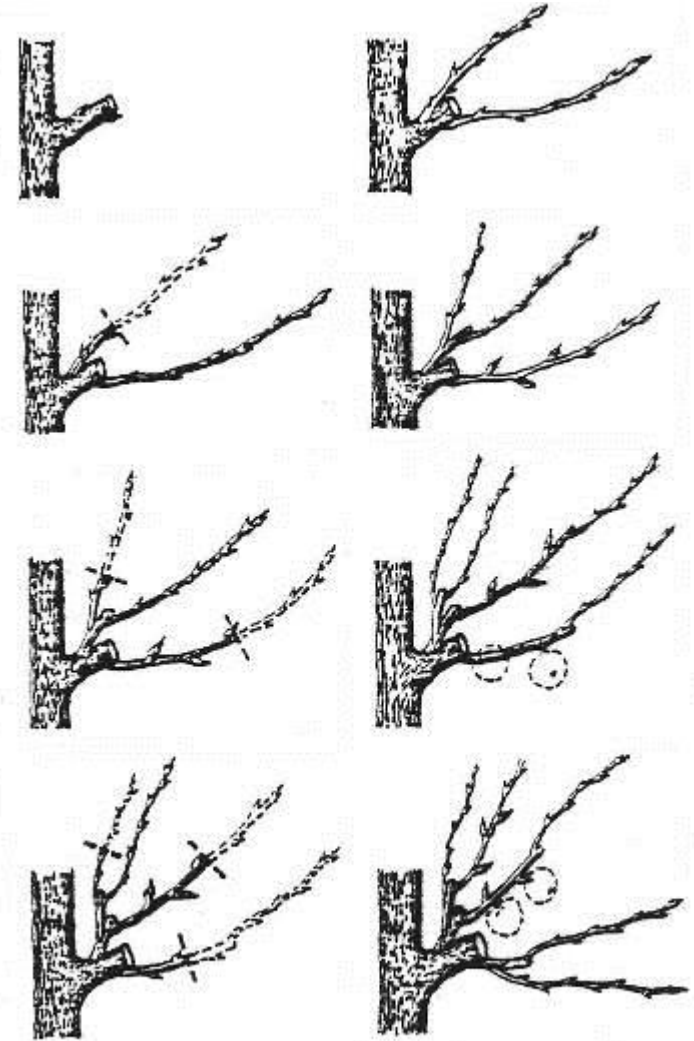
# Pillar system

- Pruning of fruiting wood (pomaceous fruits)
- Slender spindle, palmette-shaped trees, and conventional shapes

1. First year: Reduction to 2 buds – shoots with leaf buds
2. Second year: Development of flower buds
3. Third year: Productiveness
4. Fourth year: Removal of fruiting wood

spring

autumn



## Stone fruits:

- Always during vegetation period (reduces infestation with pathogens)
- Wounds diameter max. 6 cm

## Cherry tree pruning

Pruning in the first year must be more hard (development of a new crown for trees with two –co-dominant central leaders, 6 buds)

## Pruning of sour cherry tree

Crown consists of premature shoots

Pruning must respect nature of the growth

1. Erect growth: Sweet sour cherry tree

2. Weeping growth – Common sour cherry tree

Timely mild renewal pruning, after harvest

Pruning of plum tree

Remove upright and narrow crotch angle branching

Annual maintenance pruning is recommended as it ensures adequate growths and productiveness

Rapid reduction of growths – mild renewal

The terminal must be reduced!

Greengage trees naturally develop open-centre crown shape

## Zahn style pruning – stone fruits

- Removed branch must be max. half the size of the branch below branching point
- Remaining branch must be more than half the size of the branch above branching point
- Bench cut (long, weakly active branch)
- Stub: 30-40 cm (up to 1 m)



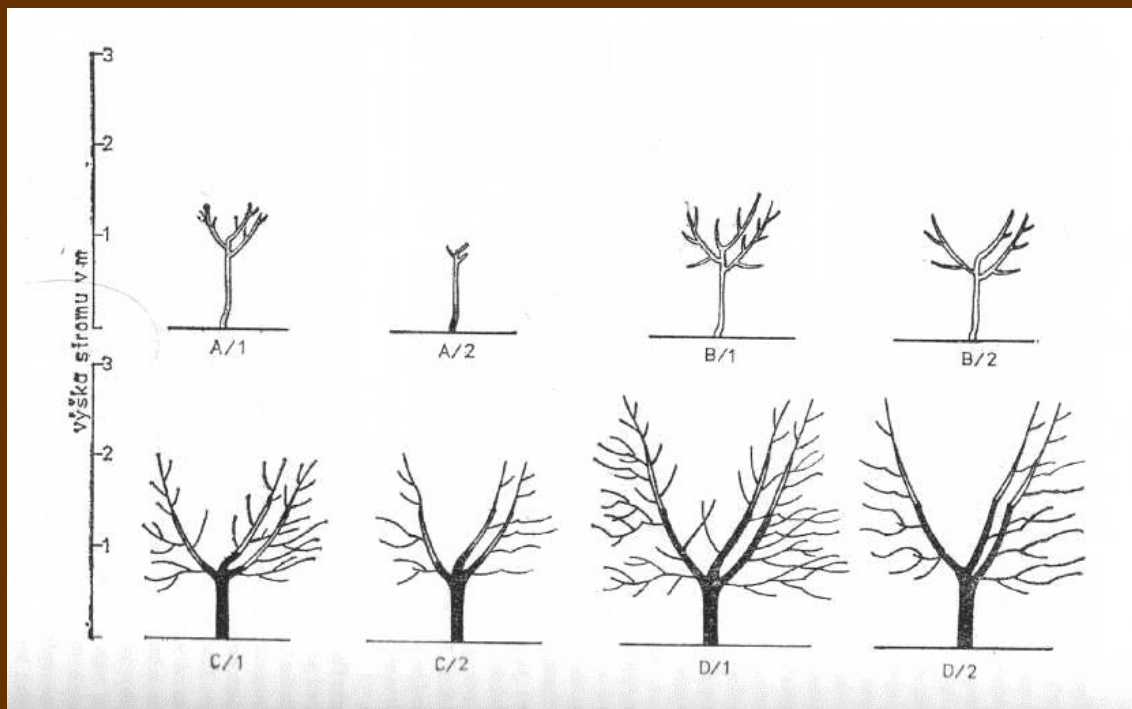
- Stub is removed once the side branch is strong enough

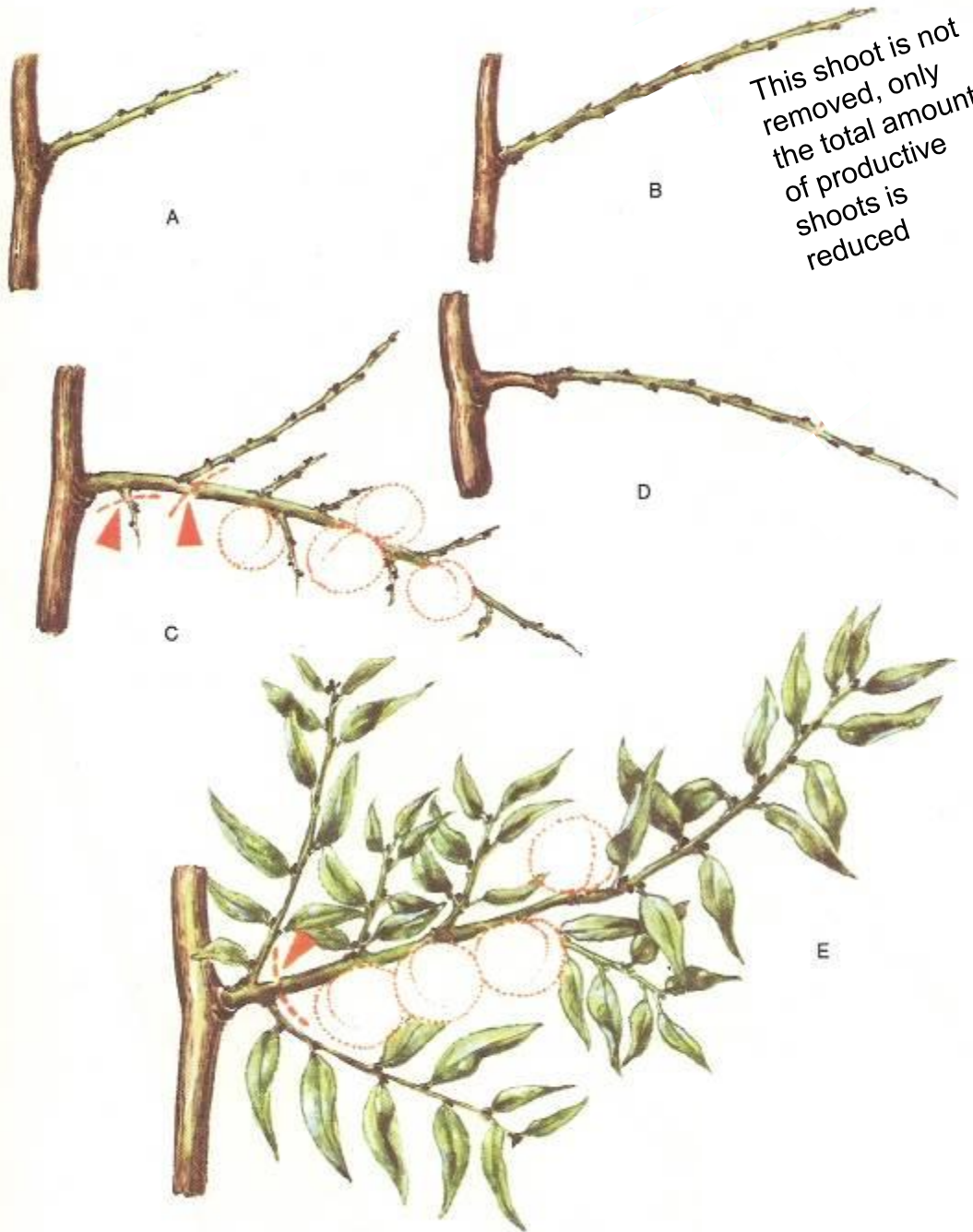
# Pruning of heat-demanding stone fruit trees

- Pruning even after blossom loss (frost damage)
- Standardization of productiveness
  - Pruning after / before harvest – until August

# Pruning of peach trees

- Highly specific
- Rapid development – necessary renewal pruning
- After spring planting: hard bench cut
- Cultivation of open-centre crown (3-4 limbs)
- Annual thorough productiveness pruning
- Contour pruning in August – maturing of annual shoots

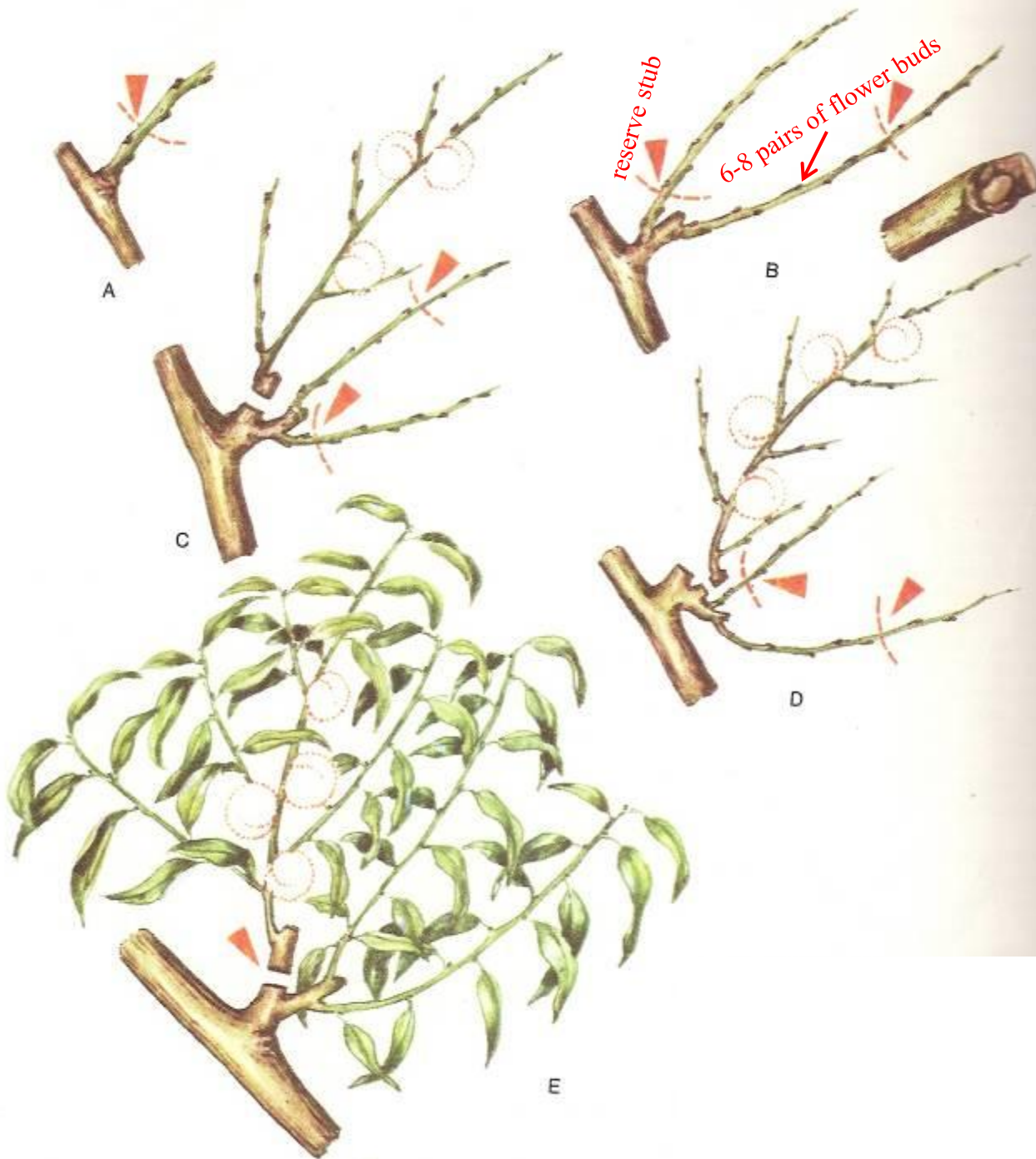




Long (American style) pruning of peach trees

60-120 fruiting shoots per main stem

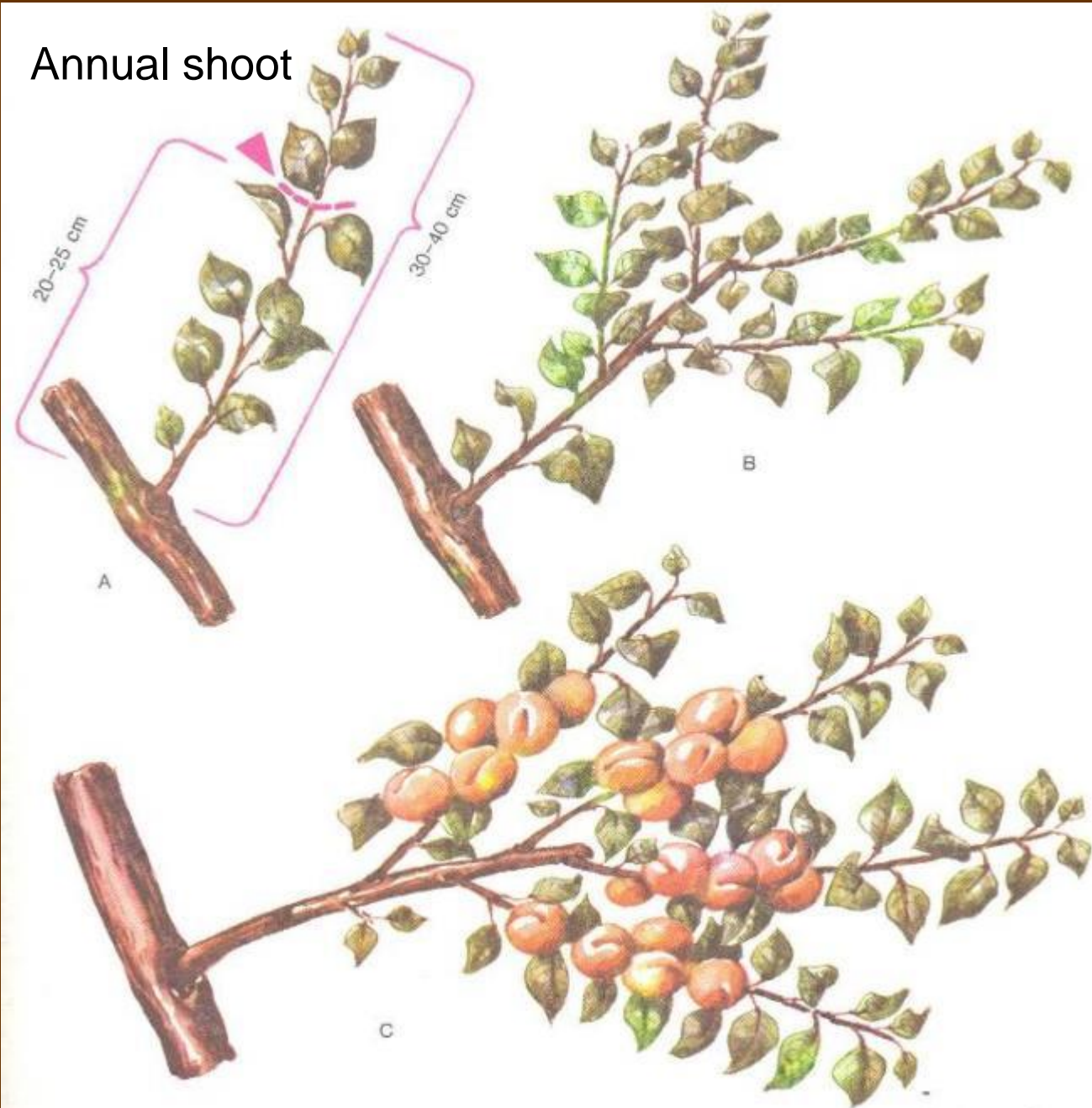




Short pruning of peach trees

# Šitt style pruning of apricot tree

May/June



## Pruning of walnut tree

- Control of adequate light penetration
- Intolerant to winter and early spring pruning - sap-exudation, infection
- August pruning recommended in past – no callus
- Optimum timing: May/June, annual shoots: 5-10 cm
- Pruning of branches up to 5 cm in diameter and 3-5 cm length of annual shoots
- Pruning of branches of max. 10 cm in diameter and 10-15 cm annual shoots (2-phase pruning)

## Training

- Planting of seedlings in past, long development, no training
- Grafted trees – faster development, training necessary
- Terminal shoot is cut to leave a short stub
- Pinch out the primary buds (do not cut them)
- New terminal and crown develop from secondary shoots

## Pruning of hazelnut tree

- Good regeneration capability
- Self-rejuvenation via shoot suckers
- Hard pruning after planting
- Training cut: 10-12 branches
- Formative pruning
- May be rejuvenated radically

## PRUNING OF BERRY SHRUBS

Shrubs do not develop healing tissue after the pruning; pruning cuts only dry

Basic winter pruning – sprouts early

Un-fruiting branches may be pruned during harvest

Gooseberry, currant

Hard pruning after planting

Following year: 4-5 shoots for establishment of a crown or a shrub

Maintenance pruning: Removal of old branches

Black currant: Max. 3-year old branches

Red and white currant: Max. 4-year old branches



# Gooseberry shrub pruning



Gooseberry trees age more quickly compared to gooseberry shrubs! – Must be reduced!

Pruning: Variety requirements

Significant varietal differences

Growth intensity

Productiveness

Branching density

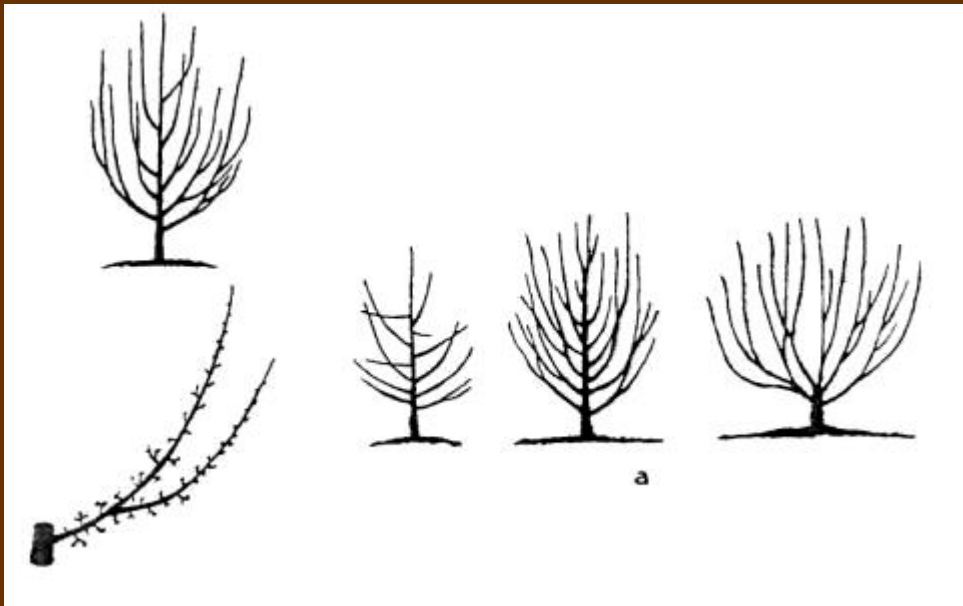
Amount of branches without buds breaking and  
annual shoots

See pomology



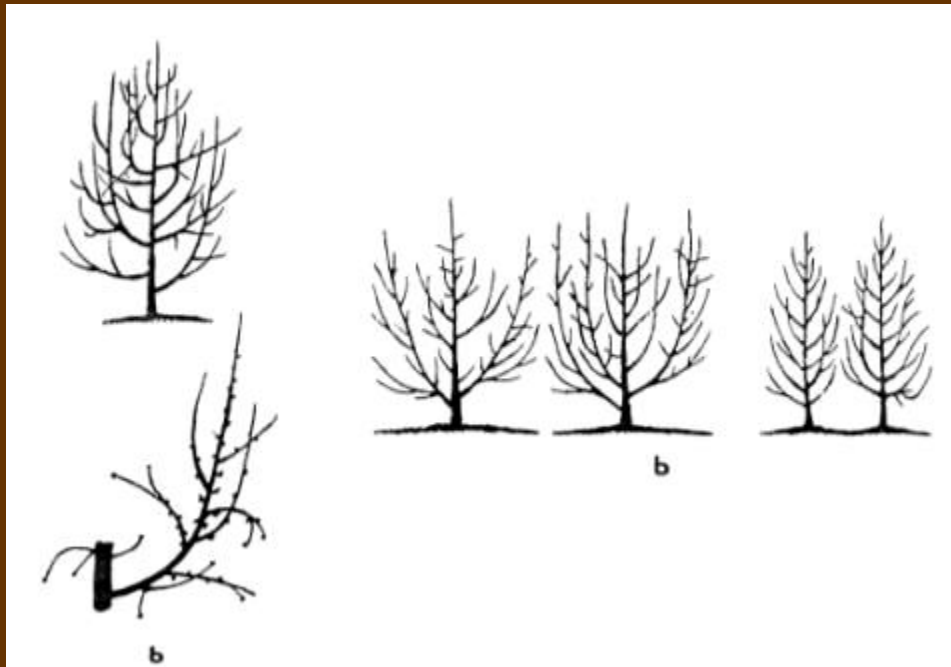
## Type of varieties (apple trees)

Type 1 – spur-type and compact varieties - Short internodes Little branching spur-type trees Branching in apical part of the shoot compact-type trees – short fruiting growth spurs “Starkrimson Delicious”, “Goldspur”



- Reduction of shoots
- Renewal pruning

Type 2: varieties with more prominent apical dominance - short fruiting growth - spurs (2-year old wood) – mediocre branching – “Oldenburgovo”, “Spartan”, “Parména zlatá zimní”



- Maintenance and renewal

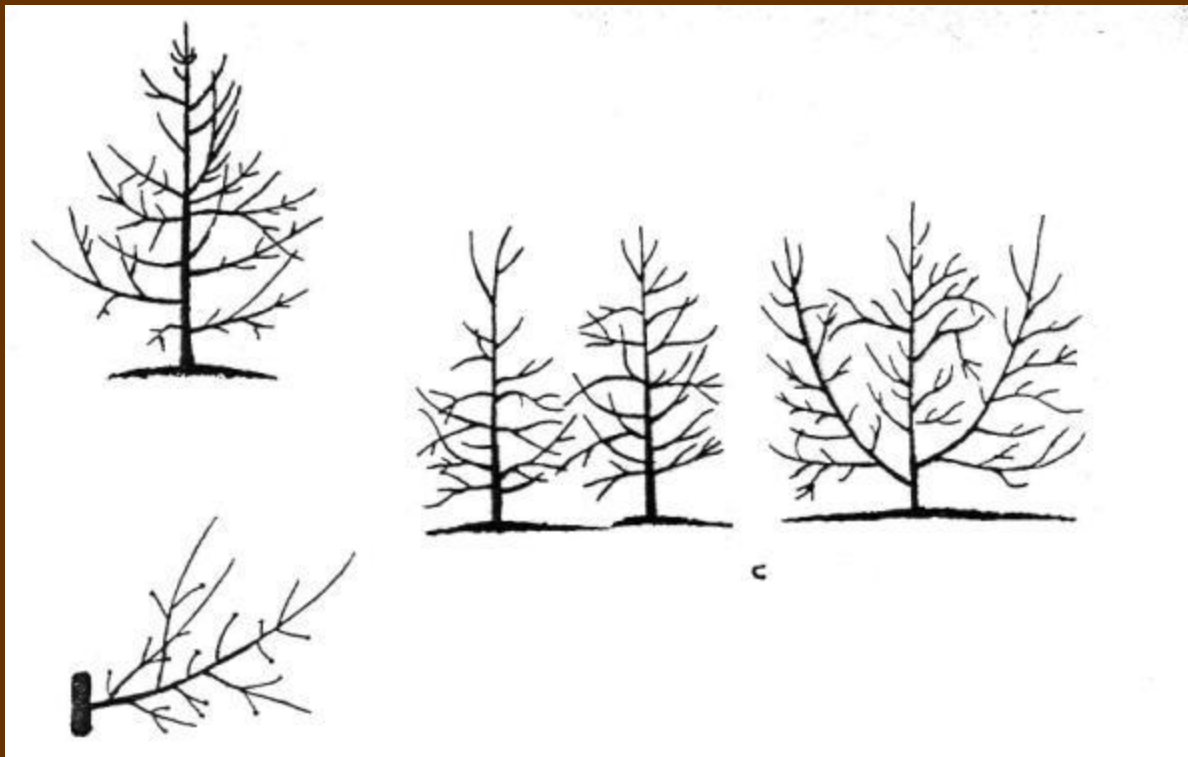
## Type 3:

Varieties with early productiveness

Mixed fruiting growth

Lots of branching, good for shaping

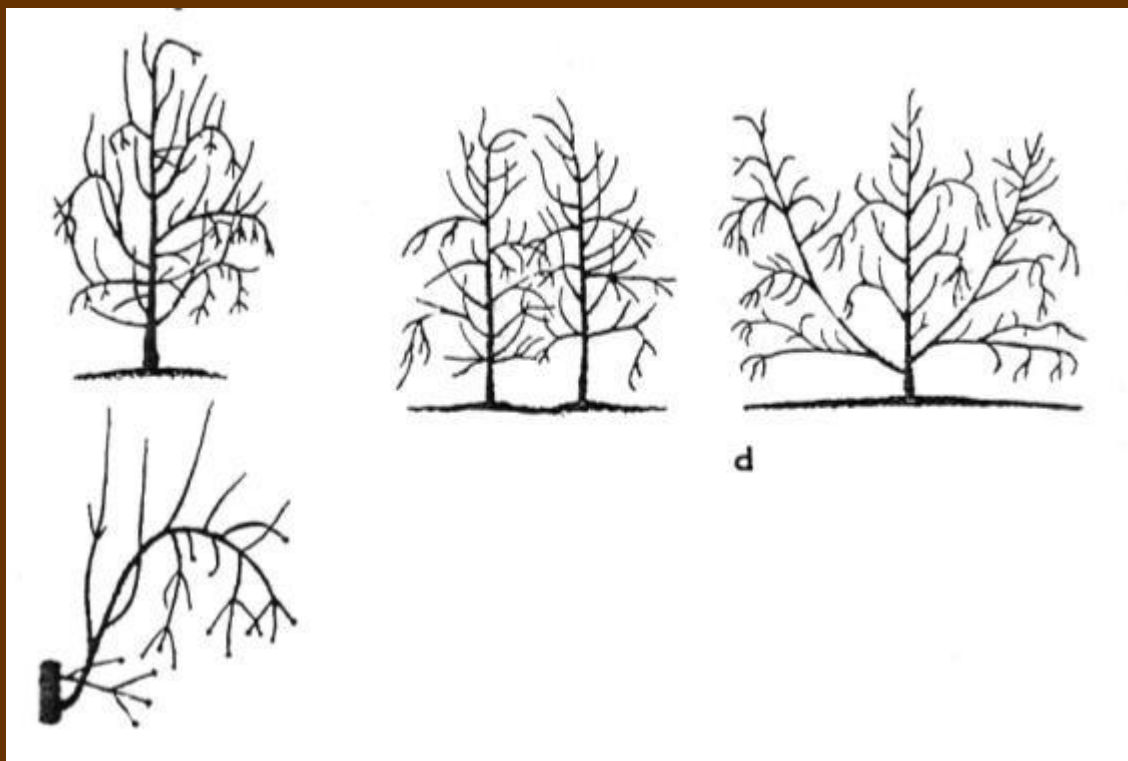
Golden Delicious



ance pruning  
ewal pruning

## Type 4:

Anti-spur-type varieties, fruits on long fruit-bearing shoots, branches may have no buds breaking, 'Jonathan', 'Coxova reneta', 'Krasokvět žlutý', 'Rubín'



pruning  
shoots  
the annual shoots!